

SHERIFF'S FORECLOSURE AUCTION

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TUESDAY, NOVEMBER 27, 10:00 AM

Like New \$10.2 Million Dollar Oilseed Processing Facility
Built in 2007 • Operated for 2 Years
24,154 Sq. Ft. on 40+ Acres • 200 - 300 Tons/Day

Canola, Soybean, Flax, Sunflowers, Corn Germ Capabilities



50,000 BUSHEL RECEIVING/550 TON MEAL/200 TON SCREENINGS



2-WENGER 600HP UPC15 EXTRUDERS

NORTHWOOD, NORTH DAKOTA USA

***Selling
as
One Lot***

MAAS
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AUCTION DIVISION
507.285.1444
Rochester, Minnesota

SHERIFF'S FORECLOSURE AUCTION

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Complete Liquidation of Real Estate and Equipment



TUESDAY, NOVEMBER 27 - 10 AM

FORMER NORTHWOOD MILLS FACILITY

530 35th Street NE, Northwood, ND 58267



PLANT SUMMARY: Originally constructed at a cost of \$10.2 Million Dollars in 2007, the plant operated for less than two years and is readily operational for a multitude of inputs. The plant design is an extrusion/expelling process and has been used for soybean, canola, sunflower, corn germ and flax crushing ranging in capacities of 200 - 300 tons/day. With a fully integrated control system and past accolades of organic and kosher processing, this is an excellent opportunity for a new owner.



PROCESS: The plant uses mechanical extraction to produce soybean meal and oil. The plant has two Krupp expellers with liquid cooled shafts to ensure that no denaturing of the protein takes place. Prior to entering the expellers, the beans are dehulled, cleaned, and passed through a Crown Iron Works conditioner to ensure uniform temperature and moisture. From there, the soybeans flow to two Wenger extruders where the temperature is monitored. The extruded meal is moved to the expellers or presses to expel oil from the meal. After the meal is separated from the oil, it goes to the cooler, and the oil is moved to the first stage of refining.

Production Capacity:

Sunflower (200 tons/day) • Soybean (250 tons/day)
Canola (275 tons/day) • Flax (300 tons/day)

Storage Capacity:

50,000 Bushel Receiving • 55,000 Gallons of Oil
550 Tons of Meal • 200 Tons of Screenings
Rail Spur Ready-30 Car Planned Capacity off of BNSF Line

Building Areas:

24,154 Sq. Ft. on 40± Acres • 2-Story Main Plant with 10,200 Sq. Ft.
Process Area • 4,000 Sq. Ft. Front Office, Shop and Boiler Areas

2,400 Sq. Ft. Production Office Area • 754 Sq. Ft. Dryer Addition • 6,800 Sq. Ft. 2-Story Process Area • 28' x 25' x 60' Seed Tower
Concrete Tilt-Up Construction, Poured Concrete Floors on Both Levels • The Building and Conveyance were built for Double Capacity
Mettler Toledo Truckmate 100' Truck Scale with Intersystems Robotic Grain Probe & Controller • Industrial Zoning
City Water & Sewer • Rail Spur Ready • BNSF Line



LOCATION: Northwood, North Dakota is located approximately 35 miles southwest of Grand Forks, North Dakota and 85 miles northwest of Fargo in an agricultural area. The plant is adjacent to the BNSF rail line and has highway access for easy transport of raw materials and finished products.

INSPECTIONS: Monday, October 22 from 9 - 2
Monday, November 5 from 9 - 2
Other times by appointment.

Monday, November 26 from 9 - 5
Tuesday, November 27 from 8 - 10

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NORTHWOOD, NORTH DAKOTA

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EQUIPMENT HIGHLIGHTS: OUTSIDE RECEIVING AREA, NORTHEAST CORNER:

STRONGCO - TRUCK RECEIVING DRAG CONVEYOR: 26 in wide x 30 ft long, Galvanized Steel, 15,000 BPH.

SCHLAGEL - BELT AND BUCKET ELEVATOR, RECEIVING LEG (Mfg 2006): Galvanized Steel, 15,000 BPH, with ERIEZ MAGNETICS MAXI-POWER Series SD Magnetic Plate Particle Separator.

2- BROCK - VERTICAL GRAIN STORAGE BINS: 24,542 bu. Capacity, Conical Hopper Bottom, Galvanized, Corrugated, 24 ft dia., Climbing Ladders.

SCHLAGEL - BIN RECLAIM DRAG CONVEYOR (Mfg 2006): Galvanized, 10-1/2 in high x 11-1/2 in wide x 50 ft long (approx OD), 800 BPH Capacity.

STRONGCO - RAW SOYBEAN ELEVATOR LEG: Belt and Bucket, 48 ft OAH, with ERIEZ MAGNETICS MAXI POWER Series SD Magnetic Plate Particle Separator.

INSIDE PROCESS AREA:

CIMBRIA DELTA - SEED CLEANER (Mfg 2006): Pre-cleaner Feeder and Top Mounted Feed Hopper.

MAC - CYCLONIC PARTIAL SEPARATOR, PRECLEANER: With Diffuser Section, having a MAC Model HD 12 x 10 Rotary Air Lock.

CROWN IRON WORKS - VERTICAL SEED CONDITIONER DRYER (Mfg 2006): With Top Surge / Feeder Unit Hopper Bottom, 153 ft total (approx) height.

CROWN IRON WORKS - CYCLONIC PARTICLE SEPARATOR, VERTICAL SEED CLEANER (Mfg 2006): With Diffuser Section, Stainless Steel, having CAROLINA CONVEYING INC. Rotary Air Lock.

2- CROWN IRON WORKS - STEAM HEATERS (Mfg 2006): 6 ft 8 in high x 4 ft 4 in wide x 35 in deep (approx).

STRONGCO - SCREW CONVEYOR, VERTICAL SEED CLEANER TO ELEVATOR LEG DISCHARGE: Single Screw, 9 in dia. x 20 ft (approx).

NEWELL - L-PATH DRY BEAN DRAG CONVEYOR: 12 in wide x 14 in high x 55 ft long (est).

ROSKAMP® - ROLLER MILL / CRACKING ROLLER MILL, CCC ASPIRATOR (Mfg 2006): Equipped with CROWN IRON WORKS Hullsloosener Feeder.

CROWN IRON WORKS - FEEDER, CCC ASPIRATOR, ROTARY (Mfg 2006): ANDERSON GREENWOOD AND MAGNEHELIC Controls and Instrumentation for CCD, 2- Controls with ROSEMOUNT Remote Sensing and 2- Pressure Gauges.

2- WENGER® - 600 HP UPC 15 EXTRUDER, DRY COOKER TYPE (Mfg 2006): Having WENGER® Feeder, Stainless Steel, EISENBEISS Reduction Gearbox, Extruder Barrel.

2- HARBURG FREUDENBERGER / KRUPP - EP16-4 EXPELLERS, SCREW PRESSES, FINISH PRESSES (Mfg 2007): Powered by TOSHIBA, Premium Efficiency EQP-III, 200 hp Electric Motor.

CHAMPION™ - LUMP BREAKER (Mfg 2006): With Top Positioned U-Shaped Maintenance Platform having Bar Grating Deck and Safety Hand Railings.

GEELAN - COUNTERFLOW® COOLER (Mfg 2006): With Top Mounted In-Feed Rotary Air Lock and PARKER Independent Hydraulic Power Pack, with Wall mounted Operator Electrical Control Panel having Digital Read-out HMD.

GEELAN - COUNTER-FLOW CYCLONE PARTICLE SEPARATOR (Mfg 2006): With Diffuser, Mounted in a Stand-Alone Angle Iron Steel Frame; 2 in x 12 in (approx) Material Flow Viewing Port.

GEELAN - CENTRIFUGAL FAN (Mfg 2006): Stainless Steel Duct Piping from Fan to Cyclone; having Exhaust Remote, Power Operated Butterfly Damper.

ROSKAMP® - ROLLER MILL (Mfg 2006): With 1- Soy Meal 2- Way Valve mounted in a Fabricated Steel Base Structure having 28 in wide (approx) Bar Grating Maintenance Catwalk on 4- Sides, with Hand Safety Railings with Toe-Boards.

JACOBSON - HAMMERMILL: Unitized and mounted on a 15 in high x 4 ft wide x 5 ft 7 in long (approx) Fabricated Steel Frame Base.

ROTEX - VIBRATING 3- DECK SCREEN (Mfg 2006): Major Balance Weight 6.5 with Full top Cover, 4- Bottom Discharge Outlets.

KICE - CYCLONE PARTICLE SEPARATOR: With Rotary Lock, With Soy Bean meal 2- Way Valve Riser Piping 8 in OD x 60 ft long (est) having MORRIS 8-4C Couplings.

KICE - DUST COLLECTOR BAG HOUSE, AIR PULSE TYPE (Mfg 2007): Air Pulse Type, Stainless Steel Maintenance Door having a KICE Rotary Air Lock.

LOAD-OUT AREA:

STRONGCO - DRAG CONVEYOR, MEAL LOAD-OUT: 400 x 500 Conveyor.

2- MERIDIAN MANUFACTURING GROUP - SOYBEAN MEAL STORAGE BINS: Carbon Steel, 6- Ring, 7,100 cu ft Capacity, Conical Hopper, 1- Manually Operated Knife Gate.

FRIESEN - SOYBEAN MEAL LOAD-OUT BIN: Carbon Steel, 3,100 cu ft Capacity, 4- Rings, having Conical Top, Conical Hopper Bottom, Remote Control Powered Knife Gate, Telescoping Dust Control Filling Neck.

FRIESEN - SOYBEAN MEAL LOAD-OUT BIN: Carbon Steel, 7,100 cu ft Capacity, 6- Rings, having Conical Top, Conical Hopper Bottom, Remote Control Powered Knife Gate, Telescoping Dust Control Filling Neck; Solid Galvanized Loading Spout having Flexible Fabric Boot.

CUSTOM DESIGNED AND FABRICATED - SUPPORT STRUCTURE FOR MEAL LOAD-OUT BINS: 20 ft high x 15 ft wide x 35 ft long (approx) OAD, constructed of H and I Beam and Angle Iron Steel having Bolted Joints.

METTLER TOLEDO® - ABOVE GROUND TRUCK SCALE DigiTol® Truckmate: 6- Section Concrete Deck, 100 ft long x 11 ft wide; With METTLER TOLEDO Model JAGXTREME Digital Readout, 200,000 lb Capacity, with EPSON Printer; having Full Length, Outboard Positioned 4 in OD (approx) Galvanized Steel Guard Rail.

INTERSYSTEMS - REMOTE GRAIN SAMPLING SYSTEM (Mfg 2007): 5 hp having 16- Sampling Ports, powered by INTER SYSTEMS Model TP543929 Independent Hydraulic Power System, Vacuum Collection System; Grain Probe Joystick Control Box, with 1- Wall Mounted Sample Receiving Box.

WESTFALIA - DECANTOR SEPARATOR: 4200 mm Inner Bowl dia., with Stainless Steel Piping Manifold, 2 in (approx) dia. with Decanter and Hydro Motor Control Center Panel: 20 Steel Cabinets mounted Back-to-Back on a Fabricated Steel Vertical Frame.

WESTFALIA - CENTRIFUGE (Mfg 1981): 4,500 rpm., Top and Bowl, Top Manifold Piping, Fittings having Sanitary Couplings, Mounted on 4- Vibration Dampening Feet Pads.

ALFA LAVAL - PLATE TYPE HEAT EXCHANGER, OIL COOLER: 13.8 Bar Max Working Pressure, 110° C Max Working Pressure.

INSIDE PLANT-WEST END:

2- MERIDIAN INDUSTRIES - VERTICAL OIL STORAGE TANK: 7,100 cu ft Capacity, having Conical Hopper Bottoms, 4-1/2 in OD (approx) Discharge Piping Manifold with Ball Valves and Quick Disconnect Couplings.

BLACKMIER® - GEAR TYPE PUMP: 4 in (approx), unitized and mounted on a Channel Steel Base.

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AUCTION DIVISION
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State of North Dakota, County of Grand Forks, Northeast Central Judicial Division Case #18-2012-CV-00786



SHERIFF'S FORECLOSURE SALE OILSEED CRUSHING FACILITY REAL ESTATE & EQUIPMENT

www.maascompanies.com

TUESDAY, NOVEMBER 27 — 10 AM
Former Northwood Mills, LLLP
530 35th Street NE, Northwood, ND 58267



SHERIFF'S FORECLOSURE SALE REAL ESTATE & EQUIPMENT AUCTION



SITE DESIGNED FOR 30 CAR RAIL SPUR



FULLY FURNISHED OFFICE IS READY FOR A NEW OWNER!

AUCTION TERMS: 10% Buyer Premium plus applicable North Dakota Sheriff's Fee for Sales Execution. Persons must show \$50,000 Certified Deposit at time of registration to obtain a bidding number. \$50,000 Minimum Certified Deposit due on day of Sale, with a deposit equal to 20% due within 2 business days, and balance due at closing within 30 days or at time of Court Approval subject to redemption rights. The Deposit money shall become Earnest Money and is non-refundable. Real Estate and Equipment selling Subject to Court Approval, subject to redemption rights. Attorney Tracy Kennedy, with Zimney Foster P.C. is handling the closing. Real Estate and Equipment is selling AS-IS, WHERE IS WITH NO WARRANTIES OR GUARANTIES EXPRESSED OR IMPLIED. See Bidder Kit for complete terms. All information received from reliable sources believed to be correct but not guaranteed by auction company. Any announcement made at the auction takes precedence over any material published about this event.

MANNER OF SALE: Auction will take place onsite. Real Estate selling Subject to Court Approval. (State of North Dakota, County of Grand Forks, NE Central Judicial District #18-2012-CV-00786.) Sale is being conducted in conjunction with the Sheriff of Grand Forks County, North Dakota. Bidding will be both onsite and online.

ONLINE BIDDING: 10% Buyer Premium plus applicable North Dakota Sheriff's Fee for Sales Execution. Bidders must register with Proxibid and complete the registration criteria to obtain bidding privileges. Bidder must deposit \$50,000 with participating Escrow Agent. Online Bidders must provide wire transfer directions for themselves; non successful bidders' deposits will be returned in a timely manner. Bidders must pre-sign the purchase agreement and return to Maas Companies. Real Estate and Equipment selling Subject to Court Approval, subject to redemption rights.



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One Lot*