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## ONLINE ONLY BIODIESEL AUCTION 3.2 MILLION GALLON PER YEAR SKID MOUNTED BIODIESEL EQUIPMENT PACKAGE



## BIODIESEL ONLINE EQUIPMENT AUCTION

METHANOL RECOVERY COLUMN-UPGRADED FROM 8" TO 10"+ IN 2006, NEW CONDENSER IN 2009

MOTOR CONTROL CENTERS AND PLANT CONTROL SYSTEM



**TERMS:** 13% Buyer Premium. All funds due and payable on day of sale via cash or wire transfer (posting within 24 hours). No equipment can be removed from the site without full payment. Sales tax may apply. Buyers with exemption status must document this AT OR BEFORE REGISTRATION. Equipment is selling AS-IS, WHERE-IS WITH NO WARRANTIES, GUARANTEES, EXPRESS OR IMPLIED. All items require a rigging commitment within 7 days. All equipment must be removed within 90 days. All buyers are responsible to make removal and rigging arrangements; removal, packaging and transportation costs are the responsibility of buyer. All sales final. Subject to Prior Sale. In all transactions, Auctioneer is acting as an Agent for the Seller. Buyers are urged to inspect items prior to purchase. Seller and Auctioneer are not responsible for items. All information received from reliable sources believed to be correct but not guaranteed by the Auction Company. Any announcement made during the auction takes precedence over any material published about this event. In the event of a dispute, Auctioneer has final decision. Selling Subject to Owner Confirmation.

**EQUIPMENT REMOVAL:** The equipment must be removed within 90 days of the auction or by July 16, 2014. Buyers are allowed to use the rigging company of their choosing, provided the vendor can supply adequate liability and insurance documentation to the warehouse operator and seller. Equipment is selling AS-IS, WHERE-IS, all removal/loading costs are the responsibility of the buyer. Buyers are required to submit a rigging plan within 7 days of auction. Buyer will be required to remove all items, items not removed will be subject to storage/removal/disposal costs which the buyer will be billed for.

## BIODIESEL ONLINE EQUIPMENT AU www.maascompanies.com



## 3.2 MILLION GALLON PER YEAR SKID MOUNTED BIODIESEL EQUIPMENT PACKAGE Online Only Auction

BIDDING ENDS: Thursday, April 17 at 4:00pm CDT

Lurgi/Air Liquide Biodiesel Process Skid, Transesterification unit proven capable of exceeding 3.2 Million gallons per year, multiple feedstock capability. Ready to ship and install!

Proven to produce ASTM-6751-10 quality product • Primary Feedstock: soybean oil, animal fats • Methyl-ester drying • Glycerin water pretreatment, glycerin water evaporation, glycerin storage tank • Methanol recovery tower, water chiller unit for methanol recovery tower, new in 2010 • Tanks for methanol and insulated load-out tank for finished product • Complete motor control center • System was operated with water wash system, using steam condensate from the methanol recovery and ME dehydration system.

The unit has passed EPA requirements for proof of capability for RFS-2, documentation for new owner will be provided. System includes all schematics, owner's manuals, documentation for BQ-9000 program, training program on biodiesel, and documentation for RFS-2 audit/compliance. Surplus lab equipment will also be provided to the new owner. The main process skid is 13' x 40' and can be taken down to 13.5' for transport on a flatbed truck.



The 3.2 million gallon per year biodiesel equipment package is surplus to the ongoing operations of FUMPA BioFuels (Farmers Union Marketing and Processing Association), a 75 year old farmer owned co-op, located in Redwood Falls, MN. FUMPA Biofuels was Minnesota's first commercial-scale biodiesel plant, which started producing renewable fuels in 2004. Minnesota was the first state to require the use of biofuels, and FUMPA was the first refinery to meet that mandate. Lurgi PSI Inc, was the designer and builder of the plant. FUMPA Biofuels has received many awards for their innovation in the Midwest biofuels market.

**Equipment Highlights Include:** 

LURGI 3.2MGY Biodiesel Process Skid • SOUTHERN HEAT EXCHANGER CORP. Methanol Recovery Column • BALTIMORE AIRCOIL-Cooling Tower Unit, Manufactured 2010 • Glycerin Tank and Associated Filter Skid with Controls and Water Treatment Tank • 4- Chemical Pumps with Associated Piping • PALMER 10,000 Gallon Methanol Storage Tank, Manufactured in 2004, Serial #34309, Dimensions • 10'x18' with 5HP EMERSON Electric Motor and GOULDS Unified Pump • PALMER 15,000 Gallon Methylester Storage Tank Manufactured in 2004, Serial #34308, Dimensions • 12'x18' with 5PH EMERSON Electric Motor and GOULDS Unified Pump • ALLEN BRADLEY-Centerline, Intellicenter Motor Control Centers (11 total) • Computer Computer Motor Control Centers (12 total) • Computer Computer Control Centers (13 total) • Computer Computer Control Centers (14 total) • Computer Computer Control Centers (15 total) • Computer Computer Centers (15 total) • Computer Computer Computer Centers (15 total) • Computer Computer Centers (15 total) • Computer Computer Centers (15 total) • C

Monitoring Equipment and Related Software/Hardware • SILENT KNIGHT Carbon Dioxide Fire Suppression System: Including SILENT KNIGHT Model SK-5208 • Control Communicator and Associated Sensors/Vales/Tanks/Fittings • Miscellaneous Lab Equipment, Associated Manuals/Drawings/Provided by LURGI/Other Vendors



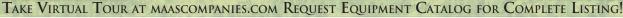












INSPECTIONS: Wednesday, April 2 • 10am – 2pm Wednesday, April 16 • 10am – 2pm Other Times by Appointment

Live Online Bidding **877-505-7770** 

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